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Data Sources for Parameters Used in Predictive Modeling of Fire Growth and Smoke Spread

Daniel Gross

U.S. DEPARTMENT OF COMMERCE National Bureau of Standards National Engineering Laboratory Center for Fire Research Gaithersburg, MD 20899

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NATIONAL BUREAU OF STANDARDS, Ernest Ambler, Director



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Abstract

Sources of data needed for predictive modeling of fire growth by FAST and ASET, two computer codes developed at the Center for Fire Research, are identified for a few selected materials. Data includes thermophysical properties of compartment lining materials and burning rates and combustion product generation rates for typical combustible contents.

Keywords: ASET: Burning rate; Combustion products; FAST: Fire models; Fire properties; Heat release; Smoke generation; Thermal inertia; Thermal properties



Data Sources for Parameters Used in Predictive Modeling of Fire Growth and
Smoke Spread

D. Gross

Introduction

There is a need to assemble, in convenient form, available data on materials and products which could serve as input for predictive models of fire growth, smoke transport, and ultimately, "smoke hazard development." These data, which are often referred to as "properties" or "fire properties," generally refer to two principal groups of products: (a) burning items, i.e. furnishings and contents, constituting the combustible "fuel" in an assumed fire scenario, and (b) materials and products comprising the enclosing compartment surfaces. In addition to such material-related data, models also require specified values of coefficients which describe the heat and mass flow processes; these are not associated with specific materials or products. In the more detailed deterministic models there are likely to be progressive ignitions of the combustible contents and the materials comprising the enclosing surfaces, so it is critical to know and understand what constitutes the likely "reactions to fire" or "responses to temperature, heat and flame" of these products. These are more precise terms than "fire properties," since in most cases, these responses are not essential ("intensive") attributes or properties in the traditional sense; instead, they depend strongly on mass or volume ("extensive attributes") as well as on physical form, environment, exposure, etc.

Conventional thermophysical and thermochemical property data are available in reference sources; they are generally listed for pure or well-characterized materials under steady-state or quasi-steady-state conditions. Measurements are unusually based on idealization of ambient atmosphere and thermal

exposure, usually constant temperature. Properties of inorganic materials are generally available up to elevated temperatures. Organic materials, with or without flame retardant chemicals, experience significant endothermic and exothermic reactions, phase changes, and physical changes (e.g. deformation, cracking, charring) which sometimes limit measurement of thermophysical properties beyond ordinary or moderately elevated temperatures.

Predictive models of fire growth require values for specified input "parameters" in specified formats. These differ among models as shown in Table 1 for three common models used by the Center for Fire Research (CFR) staff [1,2,3]. A somewhat different set of parameters results when individual modelers and users list those parameters which they consider necessary to provide solutions to the energy, mass and species conservation equations governing fire and smoke spread. In many cases, researchers are strongly tied into specific measurements of ignitability, flame spread, heat release and smoke generation using specific test equipment and exposure conditions. Many of these input data are not thermophysical or thermochemical properties, but are process-dependent variables which should logically be computed rather than assumed as input. This distinction between properties (essential attributes) and fire test responses is carried through in the compilations which are to follow.

This brief initial compilation is intended to provide users of the simpler models, FAST and ASET, with information required for computations for a few selected materials. This involves (a) thermophysical properties of the compartment lining materials, and (b) burning rates (mass loss rates) and product generation rates for typical combustible contents.

Thermophysical Properties

Where the thermophysical properties of compartment lining materials are taken into account, it is usually important to know how thermal conductivity (k) and specific heat (c) vary with temperature. Density (ρ) may also vary with temperature but this is usually to a lesser degree, and such data are

usually not measured or compiled. In some cases, thermal conductivity and specific heat may vary by factors of up to five over the temperature range of interest. Where phase changes or chemical reactions occur, the apparent specific heat may undergo a sudden large change. If the actual kinetics of these reactions are not taken into account, an effective value of the specific heat may be used over the appropriate temperature range. Since measurement techniques differ, and since k and c are difficult to measure at elevated temperature, the user should consult the original sources for stated (or unstated) precision estimates and limitations. Total normal emissivity $(\varepsilon_{\rm N})$ is important, but at the ordinary temperatures where measured values are generally available, and for typical compartment lining materials, the variation is not great.

Table 2 provides tabular and graphical values of thermal conductivity and specific heat for the following materials:

Inorganic

Clay brick (common)

Concrete, normal weight

Gypsum board, standard

Gypsum board, Type X

Calcium silicate board

Ceramic fiber

Mineral fiber

Stee1

Organic

Wood (pine, spruce, hemlock, redwood)

Wood (Douglas fir, sugar maple)

Wood (oak, birch, silver maple)

PMMA

PVC

Polystyrene

Polystyrene Foam

The product kpc, sometimes called "thermal inertia", is also listed for information. The room temperature values of k and c for several other materials are given in Table 3. Table 4 lists selected values of total normal emissivity; more complete listings are available in standard reference sources, e.g. [4].

FAST and ASET require as input the burning rate (mass loss rate) and rate of heat release, respectively, of one or more combustible contents. This is not necessarily assumed to be constant so that a graph of burning (or heat release) rate versus time is required. The production rate of gaseous species (e.g. CO, CO, HCN, etc.) and of smoke (particulates) also needs to be specified for FAST. Since additional information on the burning process is also necessary, numerical values cannot be simply tabulated. In this case, sources of data on the burning characteristics of furnishings and contents have been assembled in Table 5 together with a classification as to the type (peak or total) and form (tabular or graphical) in which the data are presented. Some data apply to burning in the open and others to burning inside a compartment where the air may become vitiated in the advanced burning stage. In some cases, heat release rates for objects burning within a compartment may be greater than those in the open due to radiant feedback from heated surfaces. The user should consult those references which provide data in the form desired. The types of products or materials include: chairs, sofas, mattresses, beds, wastebaskets, cross-piles of wood and plastic, bookcases, closets, office furniture, etc. For convenience, Table 6 provides some graphical and tabular values for common furnishings, such as upholstered and plain chairs, sofas, mattresses, closet wardrobes, curtains, televisions, and wastepaper baskets.

Rate of heat release is the basic driving force in fire growth so that its measurement and characterization is the most critical input for modeling. Where the heat release rate of the initial burning item has been measured directly, e.g. by a full-scale or bench-scale calorimeter, it can be used directly as input data. Where only the mass loss rate has been measured (or can be estimated), the rate of heat release may be calculated using an appropriate value of heat of combustion. This may be the net heat of combustion from oxygen bomb calorimetry (assuming complete combustion) or an effective net heat of combustion (assuming partial combustion). Where a more exact estimate is called for, the net heat of combustion may be adjusted to take into account the extent to which incomplete combustion results in the formation of char, soot and carbon monoxide. In this case,

it is necessary to have additional information, including chemical composition and heats of formation, vaporization, and gasification. Some of this information has been assembled for selected generic combustible materials in Table 7. Other values must be assumed or obtained from reference sources.

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28.

29.

Table 1. Input Parameters Specified in Selected Fire Growth Models

			Harvard V
Compartment Materials	FAST	ASET	(H 05.2)
Density	X		X
Thermal Condustivity	X		X
Specific Heat	X		X
Emissivity	X		X
Combustible Contents			
Burning (mass loss) rate	X		
Heat release rate		X	
Area of fire	X		
Fire growth rate		X	X
Production rate of species ^a	X	X	X
Density			X
Thermal Conductivity			X
Specific Heat			X
Emissivity			X
Heat of Combustion	X	X	X
Heat release fraction	X		X
Heat of reaction (pyrolysis			X
Ignition temperature			X
Pyrolysis temperature			X
Air/fuel mass ratio			X
Fire spread parameter			X
Heat and Mass Flow Processes			
Fractional radiation heat loss rate		X	
Fractional conductive heat loss rate		X	
Heat transfer coefficient			X
Flow (discharge) coefficient			X
Plume entrainment coefficient			X
Flame extinction coefficient			X

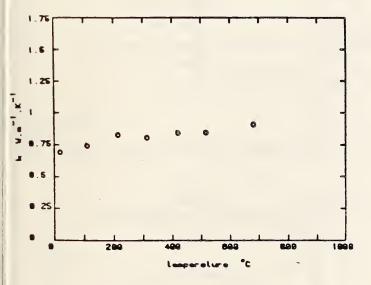
^aSpecies: N_2 ; O_2 ; CO_2 ; CO

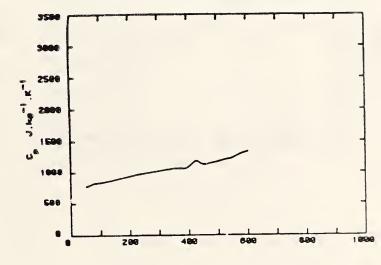
Table 2. Thermal Conductivity, Specific Heat and Thermal Inertia of Selected Inorganic and Organic Materials

Material: Clay Brick (Common)

Density: 1900 kg/m³ (120 pcf)

Temp. °C	Thermal Conductivity k W/m K	Specific Heat c J/kg K	$\frac{\frac{k\rho c}{J^2}}{s m^4 K^2}$
20	0.72	750	$ \begin{array}{r} 1030 \times 10^{3} \\ 1140 \\ 1370 \\ 1940 \\ \sim 2560 \end{array} $
100	0.75	800	
200	0.8	900	
500	0.85	1200	
800	0.9	~ 1500	



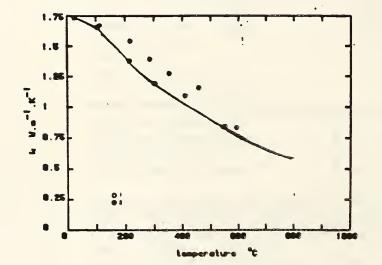


Ref. 17

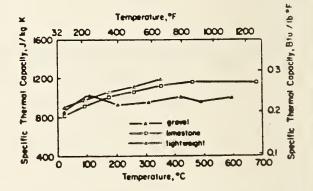
Material: Concrete, normal weight

Density: 2200 kg/m³ (140 pcf)

Temp.°C	Thermal Conductivity k W/m K	Specific Heat c J/kg K	kpc J ² s m ⁴ K ²
20 100 200 500	1.75 1.70 1.38 0.90	1000 1200 1200 1500	3850 x 10 ³ 4490 3640 2970
800	~ 0.6	~ 1500	~ 1980



2500 2500 1500 0 1000



Ref. 17, 18

FIG. 23-Specific thermal capacity for different types of concrete [49].

Material: Gypsum Board

Standard

Type X

Density:

(A): 790 kg/m_3^3 (49 pcf) (B): 770 kg/m (48 pcf)

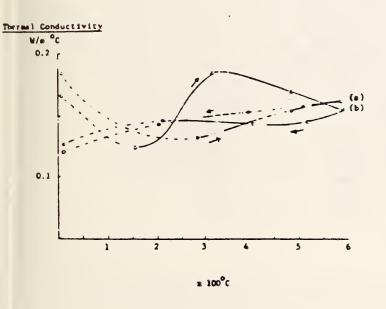
pef = pounds/entré fost.

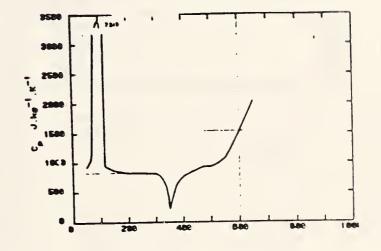
	A. Stand	ard		В.	Type X	
Temp. °C	Thermal Conductivity k W/m K	Specific Heat c J/kg K	$\frac{\text{kpc}}{\text{J}^2}$ $\frac{\text{sm}^4 \text{K}^2}{\text{sm}^4 \text{K}^2}$	k	c	kpc
20 100 200 500	0.18 0.15 0.13 0.15		128 x 10 ³ 107 82 107	0.16 0.13 0.13 0.17	900 900 800 900	111 × 10 ³ 90 80 118

(a) Plasterboard (790 kg/m3).

Plasterboard incorporating lass than 5% glass fibre (770 kg/m³).

: Report 7040 3840 Statens Provingsanstalt, Stockholm (1980).





$$d(20^{\circ}C) \approx \frac{0.18^{\circ}}{790(900)} = 2.25 \times 10^{-7}$$

$$d(20^{\circ}C) \approx \frac{0.18}{770(900)} = 2.50 \times 10^{-7}$$

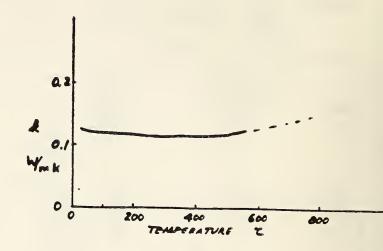
Ref. 17,19

Material: Calcium Silicate Board (Marinite I)

Density: 740 kg/m³ (46 pcf)

Thermal Conductivity (Btu-in. sq. ft.."F/hr.)

Temperature °F	i.
75	0.88
350	0.82
400	0.81
500	0.80
600	0.79
700	0.80
800	D.B1
900	D.B3
1000	0.86



Specific Heat

Temperature *F	Specific Heat Btu/°F/lb.
200	0.28
400	0.30
600	0.32
800	0.34

Temp. °C	Thermal Conductivity k W/m K	Specific Heat c J/kg K	s m ⁴ K ²
20	0.13	1120	108 × 10 ³ 104 112 127 ~178
100	0.12	1170	
200	0.12	1260	
500	0.12	1430	
800	~ 0.15	~1600	

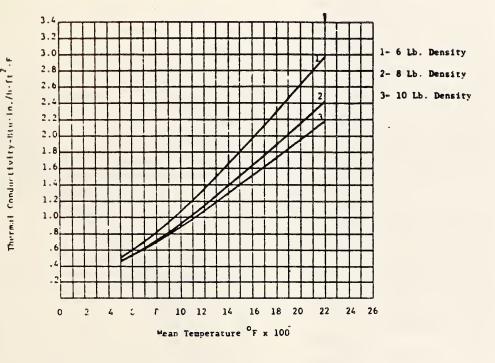
Ref. 20

Material: Ceramic Fiber (Kaowool 2600 Modules)

Density: 130 kg/m^3 (8 pcf)

Temp. °C	Thermal Conductivity k W/m K	Specific Heat c J/kg K	kρc J2 s m ⁴ K ²
20	0.030	1050	4.1 x 10 ³ 5.5 9.0 16.7 29.5
100	0.040	1050	
200	0.065	1060	
500	0.12	1070	
800	0.21	1080	

*Thermal Conductivity - Kaowool 2600 Hodules



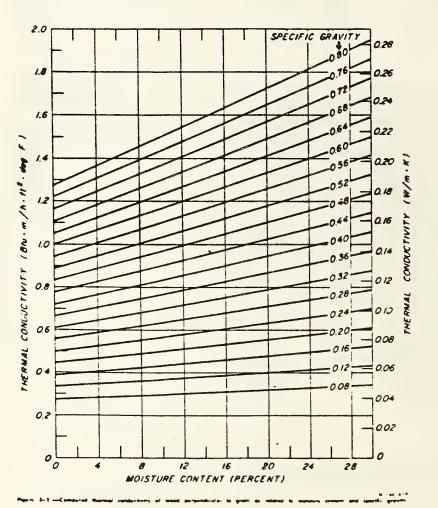
*The above thermal conductivity values of Kaowool modules are slightly lower due to a slight compression of the modules.

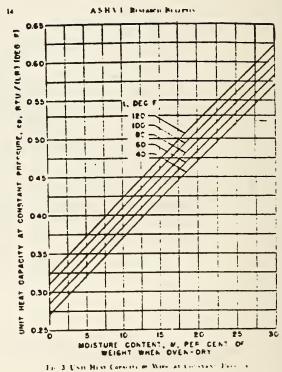
Ref. 21

Material: Wood; Plywood

	400 kg/m ³ (25 pcf) Pine; Spruce; Hemlock; Redwood	510 kg/m ³ (32 Douglas Fir; Maple		640 kg/m ³ (Oak; Birch;		Maple
Moisture Content %	k c kρc W/m KJ/kgK <u>J²</u> s m ⁴ K ²	k c W/m K J/kgK	kpc J ² s m ⁴ K ²	k W/m K	c J/kgK	kp c J ² s m ⁴ K ²
	0.11 1210 53	0.13 1210 0.15 1630 0.17 2050	80 x 10 120 180	3 0.15 0.18 0.20	1210 1630 2050	120 x 10 ³ 190 260

c increases approx. 5% for each 10°C rise in temperature above 20°C.





Ref. 23, 24

Material: Mineral Fiber (Thermafiber)

Density: 130 kg/m^3 (8 pcf)

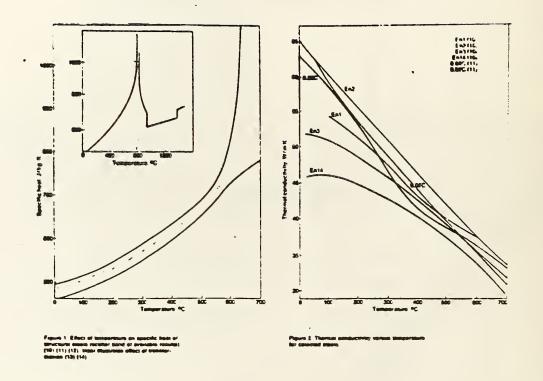
Temp.°C	Thermal Conductivity k W/m K	Specific Heat c J/Kg K	kpc J2 s m ⁴ K ²
20 100 200 500 800	0.036 0.036 0.050 0.30 ~0.9	900 900 1200 1200 ~ 2000	4.2×10^{3} 4.2 7.8 47 ~ 234
	1.76 1.5 1.25 1.25 2.0.75 2.0.75 2.0.25 0.25 0.25 0.290 490 692 temperature °C	1996	
	3500 3000 - 2500 - 2500 - 2009 - 1500 1000 500		

Ref. 17

Material: Steel

Density: $7850 \text{ kg/m}^3 (490 \text{ pcf})$

Temp. °C	Thermal Conductivity k W/m K	Specific Heat c J/kg K	s m ⁴ K ²
20	62	480	234 x 10 ⁶ 232 216 207 ~236
100	59	500	
200	53	520	
500	40	660	
800	~ 30	~ 1000	

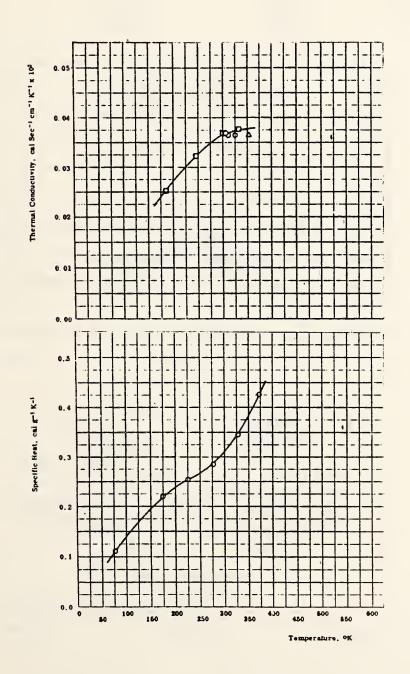


Ref. 22

Material: Polymethyl methacrylate

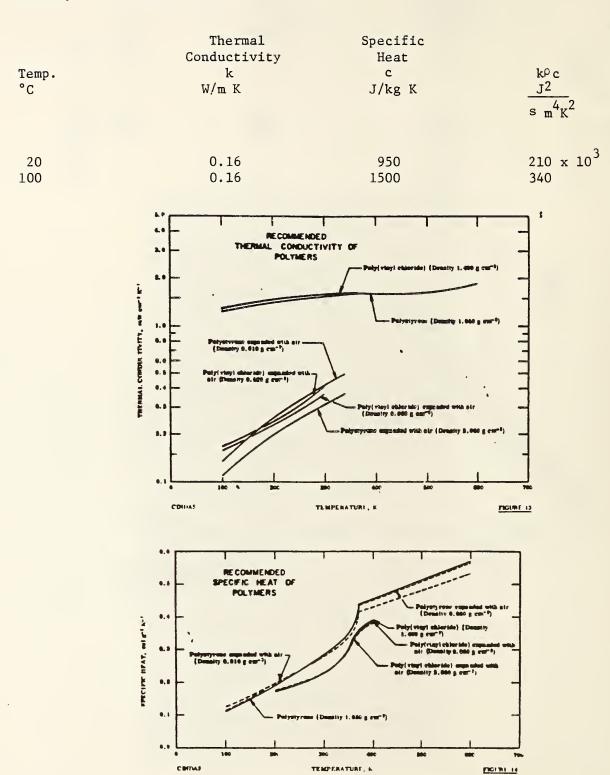
Density: 1180 kg/m^3 (74 pcf)

Temp.°C	Thermal Conductivity k W/m K	Specific Heat c J/kg K	$\frac{\frac{\text{kpc}}{\text{J}^2}}{\frac{\text{sm}^4 \text{k}^2}{}}$
20	.15	1300	$230 \times 10^{3}_{340 \times 10^{3}}$
100	.16	1800	



Material: Polyvinyl Chloride

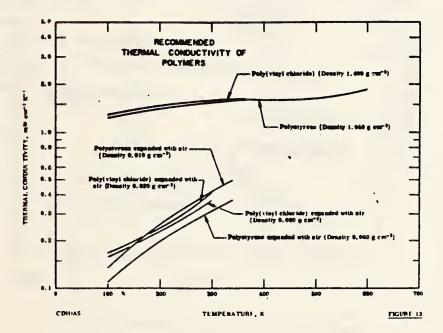
Density: 1400 kg/m³ (87 pcf)

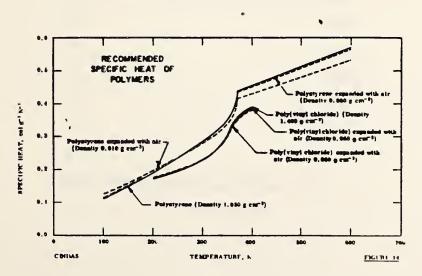


Material: Polystyrene (solid)

Density: 1050 kg/m^3 (65 pcf)

Temp. °C	Thermal Conductivity k W/m K	Specific Heat c J/kg K	$\frac{\frac{k^{\rho} c}{J^2}}{s m^4 K^2}$
20	0.15	1160	180 x 10 ³ 310 350 440
100	0.16	1850	
200	0.16	2080	
300	0.18	2320	

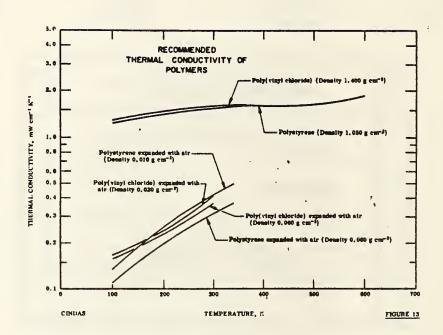




Material: Polystyrene Foam

Density: 34 kg/m^3 (2 pcf)

Temp. °C	Thermal Conductivity k W/m K	Specific Heat c J/kg K	s m ⁴ K ²
20	0.036	1150	1.4×10^{3} $\sim 2.6 \times 10^{3}$
100	~ 0.05	1500	



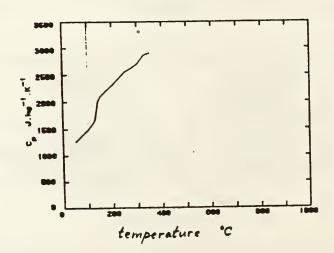


Table 3. Thermal Properties of Assorted Materials (Room Temperature)

	Density ρ kg/m3	Thermal Conductivity k W/m K	Specific Heat c J/kg K	$\frac{J^2}{\operatorname{sm}^4 K^2}$
Air	1.3	0.024	1000	0.03×10^{3}
Insulation	50	0.040	800	1.6×10^3
(rock or glass fiber)				3
Fiber insulation board (wood or cane)	240	0.05	1250	15 x 10 ³
Vermiculite plaster	720	0.25	900	160×10^{3}
Gypsum plaster	1700	0.8	840	1140×10^{3}
Glass (soda-lime)	2500	1.2	750	2250×10^{3}
Urethane foam, rigid	24	0.023	1600	0.9×10^{3}
Urethane foam, flexible	50	0.040	1700	3.4×10^{3}
Hardboard	1000	0.20	1250	240×10^{3}
Carpet and pad	300	0.1	1400	42 x 10^{3}_{2}
Aluminum	2700	200	900	490000 x 10 ³

Table 4. Total Normal Emissivity of Various Surfaces

<u>Material</u>	Temp.	$\frac{\varepsilon_{\mathrm{N}}}{}$
Asbestos board	20	0.96
Clay brick	20	0.93
	1000	0.5
Concrete	20	0.94
Glass	20	0.95
Gypsum	20	0.90
Aluminum	100	0.09
Aluminum, oxidized	500	0.3
Steel, rough, oxidized	20-400	0.95
Paint (all colors)	100	0.95
Wood (many species)	20	0.90

Table 5. Sources of Fire Response Data on Furnishings and Contents

		Type of									Snoke								
		Burning	Mas	s Loss			Heat	Heat Release		%					Gases		8		
		0=0ben		Peak			Peak E	Eff.			0.D. O.D.			00	00 00	2	Targ.		4
Product or Material	No.	C=Compt.	Tot.	Rate	Graph	Tot. R	Rate H	of C	Graph	Conv.	Tot. Peak	k Coeff.	f. Grap	Graph Peak	Peak 1	din. Gra	Graph Irrad.	d. Ref.	٠, ١
Upholstered chairs/easy chairs	5	0		×	×	*			×	×			×	×			*	5	1
Plain chairs	80	0		×	×	×		×	×	×	_		×	×			×		
Sofas	e	0		×	×	×	×		×	×			×	×			×		
Mattresses	7	0				×	×		×					×			×		
Bookcases	-	0													-				
Closets	6	0		X	X	×		_	X	×			×	×			×		
Upholstered chairs, sofas	13	0		Х		Х	X X		×	×				×	×	×	×	9	
Upholstered chairs	16	၁	Х	Х	X		^	_				×	×	×	×	X	×	-	Γ
Wood cribs	10,4	0,2		X								_			×	×	×	80	Γ
Plastic cribs	10,4			×											×	×	×	-	
Wood cribs	2			×	×		_			×	×	_	×	×	×	×	×	6	
Upholstered chairs		ပ	_	×	×					×	×		×	×	×	×	×		
Wastebasket (plastic)/contents		U		X						X	×		×	_		×	×		
Mattresses	10	ပ	×	×	Х							×	×	×	×	×	×	10	Γ
Office furniture	19	0		×												- -	×	11	
Upholstered chairs	16	ပ		×	(typ)	calc. c	calc.		calc		×		(typ				×	12	
Wood Cribs	3	O		×	(typ)	calc. c	calc.		calc		×		(typ)	_			×		
. Wastebasket/contents	22	O		×													×	13	
Upholstered chairs	9	ပ		×			-					_						14	
Sofas, couches	28	ပ		×			_										_	_	
Beds	9	u		×		_	_							×		×			
Television sets	က	O	×	×		×	_	×	×				×				×	15	
Wastebasket (plastic)/contents	7	ပ				×	×		×		_		×				×		
Curtains	2	ပ	×			×	-	×	×				×				×		
Upholstered chairs	٣	ပ	×		(typ)	×	×		×		×		×				×		
Christmas trees	3	ပ				X	×		×		_		× —				×		
Upholstered chairs	28	၁		X								-						16	
Upholstered sofas	2	ပ		×								_							

*See list of references for complete citation

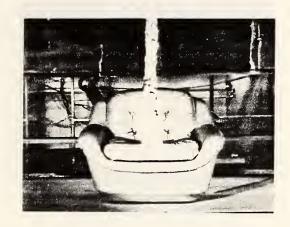
Table 6. Burning Rate Data for Selected Combustible Contents

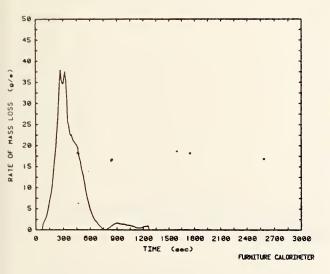
	Page
Upholstered Chair, Molded PS Frame	25
Upholstered Chair, Wood Frame	26
Upholstered Chair, Metal Frame	27
Upholstered Sofa, Wood Frame	28
Mattress, Wood Boxspring	29
Wardrobe Closet	30
Curtains	31
TV Set	32
Wastepaper Basket with Contents	33

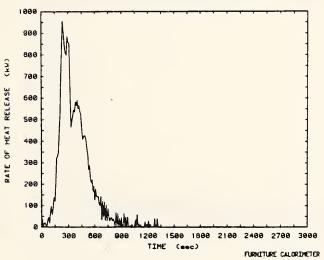
Item: Upholstered Chair Description: Molded PS frame; Polyurethane foam padding; PU/polyolefin fabric

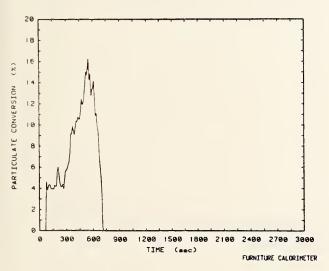
Mass: 11.5 kg

Ref: NBSIR 83-2787 Test 48



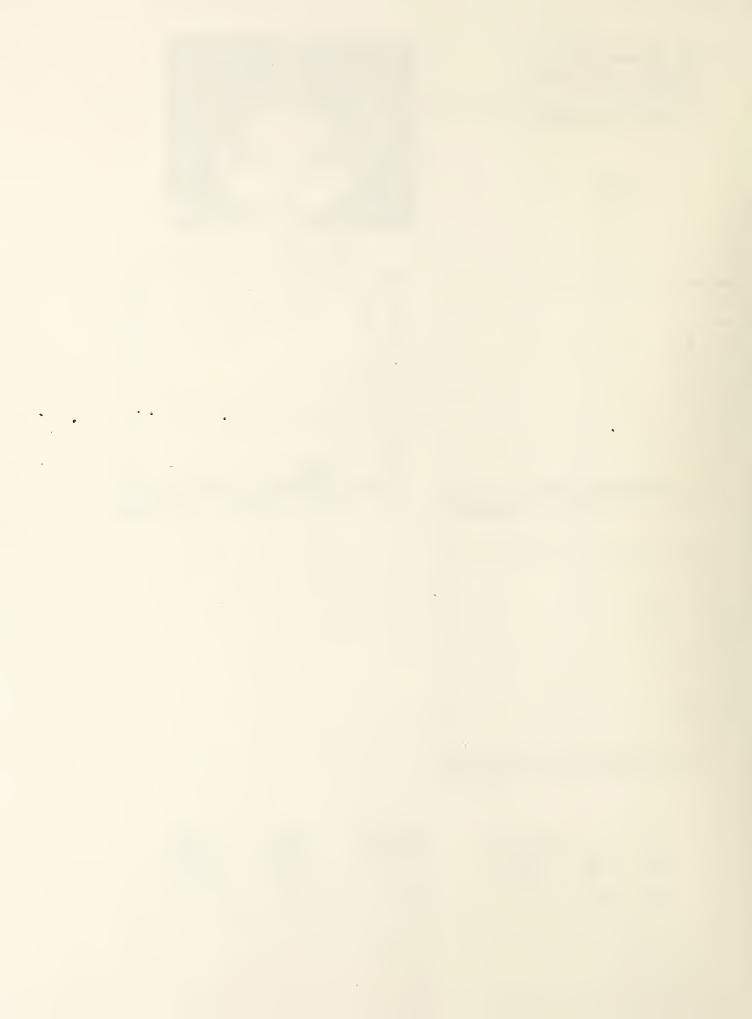






m	q	Avg. Heat of
max	max	Combustion
g/s	kW	MJ/kg
38.0	960	33.3

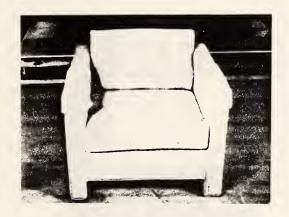
Peak Smoke	Total	Peak
Particulate	Smoke	Carbon
Conversion	Product	Monoxide
%	g	g/s
16.2	774	3.1

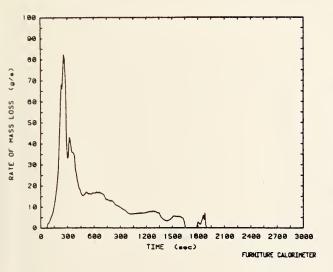


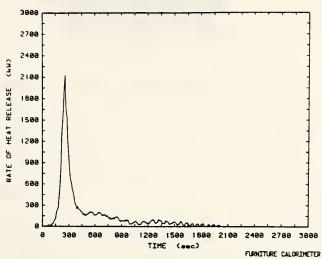
Item: Upholstered Chair Description: Wood frame; FR polyurethane foam padding;

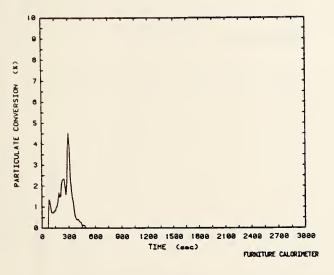
polyolefin fabric

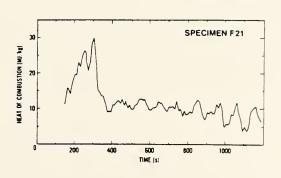
Mass: 28.3 kg Ref: NBSIR 83-2787 Test 45











m	q	Avg. Heat of
max	max	Combustion
g/s	kW	MJ/kg
82.5	2100	18.1

Peak Smoke	Total	Peak
Particulate	Smoke	Carbon
Conversion	Product	Monoxide
%	g	g/s
1.7	213	1.3

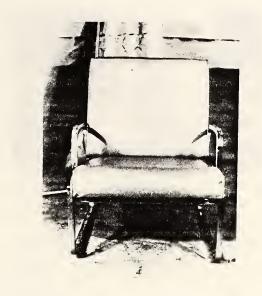


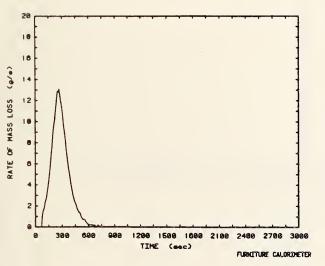
Item: Plain Chair

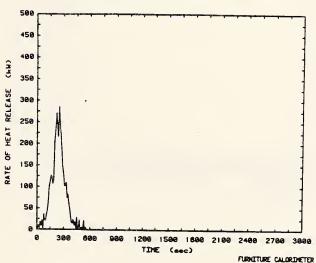
Description: Metal Frame; Solid PU foam cushions;

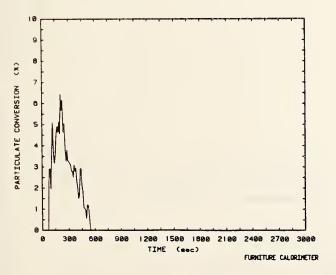
Plastic fabric

Mass: 15.5 kg (1.9 kg combustible) Ref: NBSIR 83-2787 Test 53



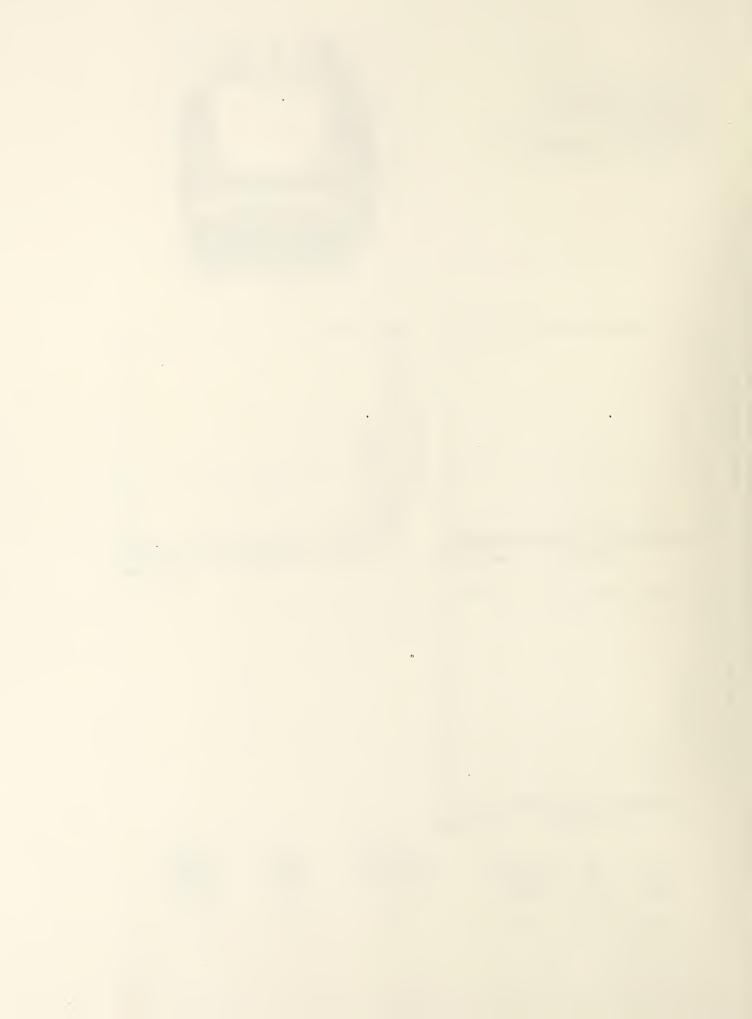






m max g/s	q max kW	Avg. Heat of Combustion MJ/kg	Particula Conversion
13.1	290	21.4	6.5

Peak Smoke	T-4-1	D 1
	Total	Peak
Particulate	Smoke	Carbon
Conversion	Product	Monoxide
%	g	g/s
6.5	101	1 1

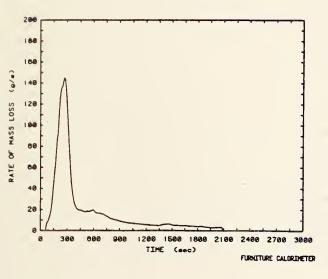


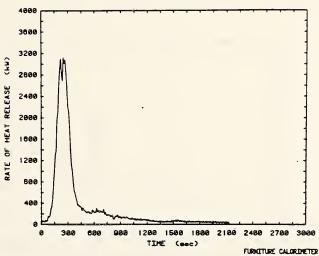
Item: Upholstered sofa
Description: Wood frame;
FR polyurethane foam padding;
polyolefin cover fabric

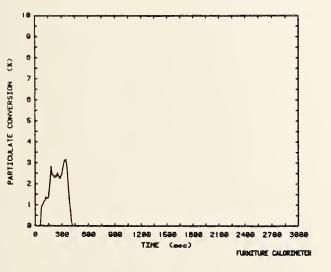
Mass: 51.5 kg

Ref: NBSIR 83-2787 Test 38









m	q	Avg. Heat of
max	max	Combustion
g/s	kW	MJ/kg
145.3	3200	18.9

Peak Smoke Particulate Conversion %	iotal Smoke P ro duct g	Peak Carbon Monoxide g/s
3.2	558	4.5

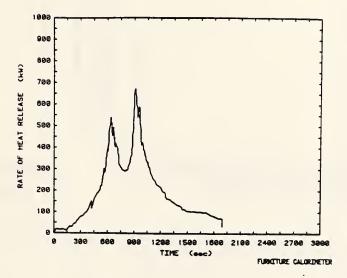


Item: Mattress/Boxspring Description: Wood boxspring; Mattress: 40% cotton felt; 40% PU foam; 20% sisal cover

Mass: 62.4 kg

Ref: NBSIR 83-2787 Test 67





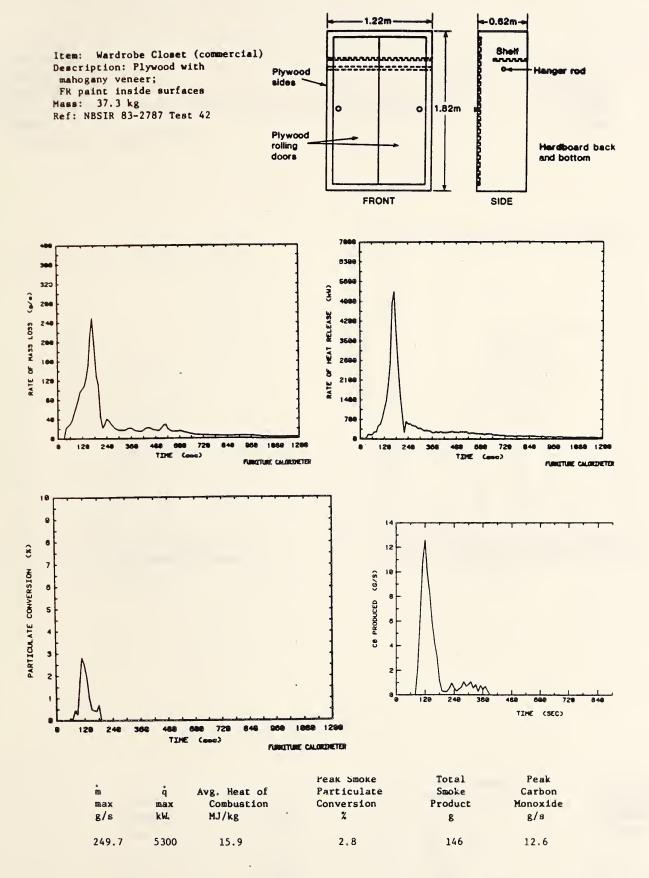
m	q	Avg. Heat of
max	max	Combustion
g/s	. kW	MJ/kg

Peak Smoke Particulate Conversion % Total Smoke Product 8 Peak Carbon Monoxide g/s

1.6

660







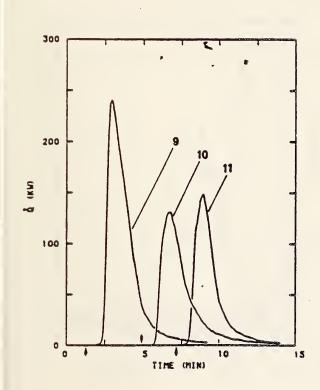
Item: Curtains Description:

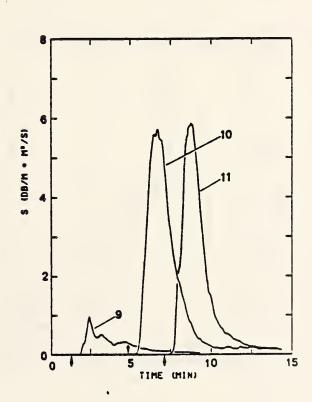
Same

11:

Mass 9: Cotton 0.31 kg/m² 1.87 kg 10: Cotton (39%); Polyester (16%); Acrylic (45%) 0.23 kg/m² 1.43 kg

Ref: VTT Research Report 285





1.43 kg

	**	Mass	q
		Loss	max
		kg	KW
9:		1.7	240
):		1.3	130
l:		1.3	150

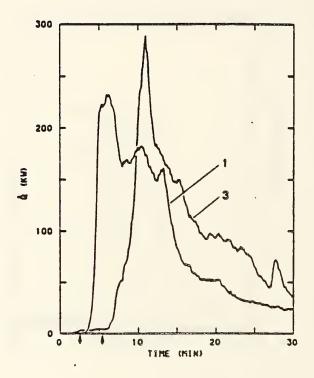
	al Smok e luced	Ef: He:
$\frac{dB}{m}$.m ³	Cor mJ
100		14
670		13
590		12

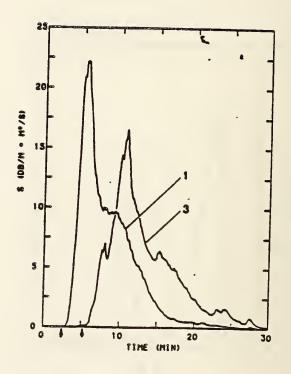
Item: TV Set Description:

1: 24" Black & White (1960s); wood cabinet 3: 26" Black & White (1960s); wood cabinet

Ref: VTT Research Report 285

Mass: 32.7 kg Mass: 39.8 kg





	Mass Loss kg	q max KW
1: 3:	10.2	230
3:	10.2	290

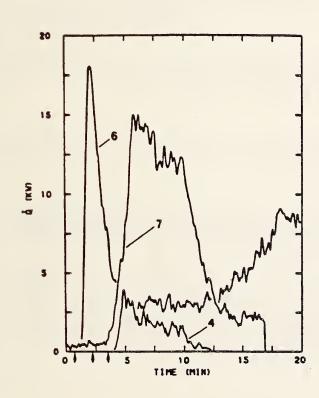
Total Smoke	Effective
Produced	Heat of
$\frac{dB}{m}$. m^3	Combustion mJ/kg
6700	14
6300	15

Item: Wastepaper basket with contents

Description:

4: Polyethylene basket 0.63 kg plus shredded paper 0.20 kg
6: Polyethylene basket 0.53 kg plus shredded paper 0.20 kg
7: Polyethylene basket 0.53 kg plus milk cartons 0.40 kg

Ref: VTT Research Report 285



	Mass Loss kg	q max KW	Total Smoke Produced $\frac{dB}{m}$.m ³
4:	en (4	6
6:	•	18	82
7:	-	15	46

Thermochemical Data for Selected Organic Materials Table 7

Combustion Fuel	MM	Chemical Formula	Mass	Mass Fraction H 0	. N	Heat of Combustion ^a MJ/kg Gross Net	ustion ^a Net	Heat of b Formation Kcal/mole	Stoichiometric Air-Fuel Mass Ratio	Effective Heat of Gasification MJ/Kg
Charcoal	12	v	1.000			32.8	32.8	0	11.47	
Methane	16	CH ₄	.750 .250	.250		55.5	50.0	-17.9	17.24	
Polyethylene	28	т, т С ² Н ₂	.857 .143	.143		46.4	43.3	-12.2	14.75	2.32
Polypropylene	42	°3 ^H 6	.857 .143	.143		7.97	43.3	-19.3	14.75	2.03
Polystyrene	104	8 _H 8	.923 .077	.077		41.5	39.8	8.3	13.24	1.70
Polytetrafluorethylene	100	$c_2^{F_4}$.240		.760(F)	5.0	5.0	-196.1	2.76	
Polyvinyl chloride	62.5	c2H3Ck	.384 .048	.048	.568(Cl) 17.1	17.1	16.4	-22.6	6.07	2.47
Polyoxymethylene	30	сн ₂ 0	.400 .067	•	.533	16.9	15.6	-40.9	7.60	2.43
PMMA	100	$c_{5}^{H_8}0_2$. 600 . 080		.320	26.6	24.9	-105.8	8.27	1.63
Cellulose	162	сен ₁₀ 0 ₅	.444 .062		767.	17.5	16.1	-230.3	5.10	3.55
Sucrose	342	$c_{12}^{H_{22}}$.421 .064		.515	12.5	11.1	-857.5	4.83	
Polycarbonate	254	$c_{16}^{H_{14}^{0_3}}$.756 .055		.189	31.0	29.8	-103.3	9.76	2.07
Acrylonitrile	53	C3H3N	.679 .057	.057	.264	32.2	31.0	15.8	9.75	
Melamine (Formica)	162	$^{\circ}_{\rm N}^{\circ}_{\rm H}^{\circ}_{\rm N}^{\circ}_{\rm N}^{\circ}$.444 .037	.037	.519	19.3	18.5	-20.0	6.38	
Nylon 6	113	Cen11NO	.637	.097	.142 .124	31.7	29.6	-83.2	96.6	
Polyurethane (rigid) GM-25	130.3	C _{6.3} H _{7.1} NO _{2.1}	.580 .055		.258 .107	23.9	22.7	-100.0	7.43	1.19
Polyurethane(flexible) 285	285	$c_{14.33}^{H_{24.94}}$	3N .602		.260 .049	26.6	24.6	-393.6	9.79	1.23

Ref 27 Ref 28 Ref 29 р.

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			ludes thermophysical p	
			g rates and combustion	product generation
	rates for typical	combustible contents.		
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